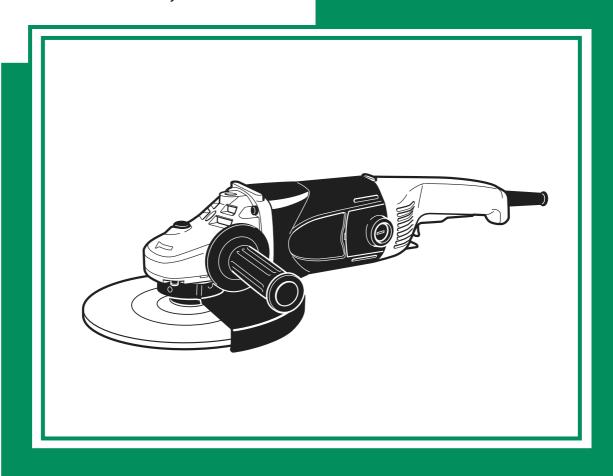
G 18SR, G 18SRU G 23SR, G 23SRU

Hitachi **Power Tools**

DISC GRINDER G 18SR, G 18SRU G 23SR, G 23SRU

TECHNICAL DATA AND SERVICE MANUAL



LIST Nos. G 18SR: E275 G 18SRU: E276 Apr. 2006

G 23SR: E273 G 23SRU: E274

MODELS

REMARK:

Throughout this TECHNICAL DATA AND SERVICE MANUAL, a symbol(s) is(are) used in the place of company name(s) and model name(s) of our competitor(s). The symbol(s) utilized here is(are) as follows:

Symbols Utilized	Competitors					
Symbols Offitzed	Company Name	Model Name				
С	MAKITA	9067 9069 9067SF 9069SF				
В	BOSCH	GWS21-180JHV GWS21-230JHV				

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1. PRODUCT NAME

- 1) Hitachi 180 mm Disc Grinder, Model G 18SR
- 2) Hitachi 180 mm Disc Grinder, Model G 18SRU (With soft start)
- 3) Hitachi 230 mm Disc Grinder, Model G 23SR
- 4) Hitachi 230 mm Disc Grinder, Model G 23SRU (With soft start)

2. MARKETING OBJECTIVE

Large disc grinders are the markets where Europe is main, and HITACHI products have obtained high evaluation in power, durability and quality. However, C has supplied the low-price series of 2000 W disc grinders since 1998 posing a challenge to HITACHI's share. To compete with them, we have introduced the Model G 23SF2 series that are far more powerful and durable than C's low-price series in 2001. However, we have a hard time with C's more competitively priced products. To cope with this severe situation, we introduce the new G 23SR series that are comparably priced and superior in power and durability to B and C's low-price series.

3. APPLICATIONS

· Deburring diecast products and finishing iron, bronze, aluminum and diecast products

Class-top overload durability

1.3 times higher than C's model

- Finishing welds and torch-cut surfaces
- · Cutting soft steel materials
- Grooving and cutting concrete and other stone materials

4. SELLING POINTS

Dust-proof ball bearing thanks to the labyrinth construction

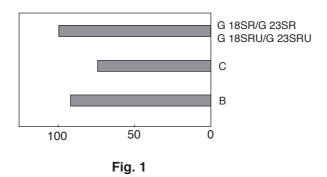
Durable ball bearing retainer thanks to the iron bushing

Maker C's model: 2,900 W Maker B's model: 3,100 W

Power 2,000 W motor design (Max. power output 3,300 W)

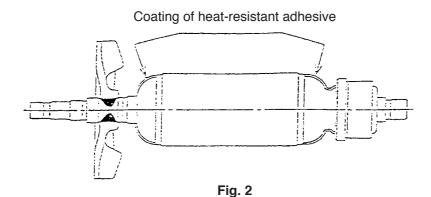
4-1. Class-top Overload Durability

The Models G 18SR, G 18SRU, G 23SR and G 23SRU provide excellent overload durability in common with the current models. Figure 1 shows the comparison of overload durability when the stator coil temperature rise is 200°K using the Model G 23SR as the reference. As is evident from this, the Models G 18SR, G 18SRU, G 23SR and G 23SRU are superior to the competitors in overload durability.



4-2. Wear Resistance of Armature Coil

Both ends of the armature coil are sealed with heat-resistant adhesive in addition to varnish treatment to minimize wear of the armature coil caused by dust.



4-3. Dust-proof Ball Bearing thanks to the Labyrinth Construction

The ball bearing retainers at both sides of the armature have a labyrinth construction to make the ball bearings dust-proof.

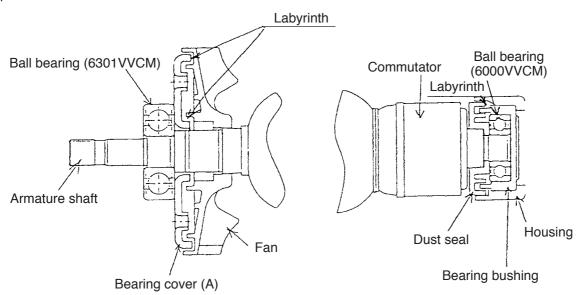


Fig. 3

4-4. Durable Ball Bearing Retainer thanks to the Iron Bushing

The Models G 18SR, G 18SRU, G 23SR and G 23SRU are equipped with the iron bushing in the ball bearing retainer at the commutator side of the housing to improve the durability of the ball bearing retainer.

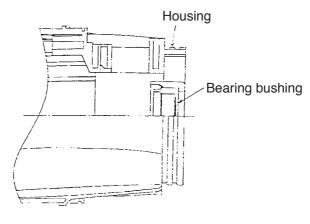
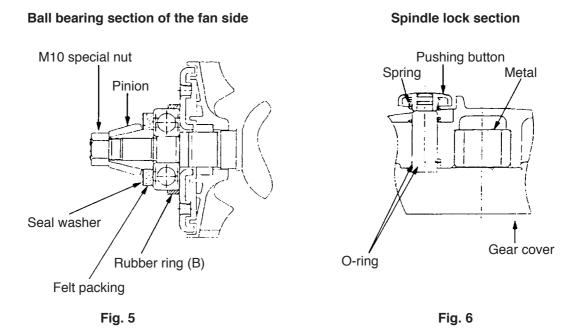


Fig. 4

4-5. Construction to Protect Grease Leakage

- 1) A rubber ring is added to the ball bearing section of the fan side to protect grease leakage.
- 2) An O-ring is added to the spindle lock section to protect grease leakage.



5. SPECIFICATIONS

Item		G 18SR/G 18SRU			G 23SR/G 23SRU		
Dimensions	O.D. 180 mm (7")			O.D	O.D. 230 mm (9")		
	x Thickness 6 mm (1/4")		x Thickness 6 mm (1/4")				
		x I.D. 22.2 mm (7/8")		x 1.E). 22.2 mm (7/8")		
Max. practical peripheral speed			80 m/s (15,	800 ft/min)			
Туре			A, 24,	R, B			
Spindle thread			M14	x 2			
		AC	single phas	se 50 or 60	Hz		
		Voltage (V)	Currer	nt (A)	Power input (W)		
		110	19	9	2,000		
wer input		220	9.0	6	2,000		
		230 9.2			2,000		
		240	8.8		2,000		
		8,500/min			6,600/min		
	AC single phase commutator motor						
	Но	Housing (Black)				er	
	Handle (Green)				ndo room mar glacomo		
	Gear cover, packing gland Aluminum alloy diecasting						
			Trigger	switch			
: *1 (Main body)	4.3 kg (9.5 lbs.)						
ss:	7.3 kg (16.1 lbs.)						
Type of packing		Corrugated cardboard box					
Standard accessories		(Code No. 316824)			e No. 316825)dle (Code No. 340304) Code No. 937913Z) t (B) (Code No. 937917	1* ² 1 1 Z)	
	Dimensions Max. practical peripheral speed Type Spindle thread wer input : *1 (Main body) ss:	Dimensions Max. practical peripheral speed Type Spindle thread wer input Ho Ha Ge : *1 (Main body) ss: Ssories Dep (Co	Dimensions O.D. 180 mm (7") x Thickness 6 mm (1 x I.D. 22.2 mm (7/8") Max. practical peripheral speed Type Spindle thread AC Voltage (V) 110 220 230 240 8,500/min AC sir Housing (Black) Handle (Green) Gear cover, packing glan :*1 (Main body) ss: Depressed-center wheel 1 (Code No. 316824)	Dimensions	Dimensions	Dimensions	

^{*1} Net weight excludes cord, side handle, depressed-center wheel, wheel nut, wheel washer and wheel guard.

^{*2} Standard accessories may vary depending on market areas.

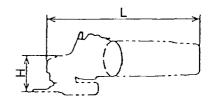
6. COMPARISONS WITH SIMILAR PRODUCTS

6-1. Specification Comparisons

Maker		HITA	ACHI		
Model name		G 18SR	G 18SH2	С	В
		G 18SRU	G 18U2		
Capacity:		180	180	180	180
Depressed-center wheel dia.	(mm)	(7")	(7")	(7")	(7")
Power input *1	(W)	2,000	2,000	2,000	2,100
Power output *1	(W)	1,330	1,330	1,160	1,270
Max. power output *1	(W)	3,300	3,500	2,900	3,100
No-load speed	(/min)	8,500	8,500	8,500	8,500
No-load sound pressure level	(dB/A)	90	90	91	90
Service life of carbon brushes *	2 (hr)	120	170	160	170
Weight *3	(kg)	4.3 (9.48 lbs.)	4.3 (9.48 lbs.)	4.2 (9.26 lbs.)	4.4 (9.70 lbs.)
(Actual weight)	(kg)	4.5 (9.92 lbs.)	4.4 (9.70 lbs.)	4.4 (9.70 lbs.)	4.6 (10.14 lbs.)
Dimensions L	mm (inch)	463 (18-7/32)	463 (18-7/32)	458 (18-1/32)	495 (19-16/32)
Н	mm (inch)	83 (3-9/32)	83 (3-9/32)	92 (3-20/32)	85 (3-11/32)

Maker		HITA	ACHI		
Model name		G 23SR	G 23SF2	С	В
		G 23SRU	G 23U2		
Capacity:		230	230	230	230
Depressed-center wheel dia.	(mm)	(9")	(9")	(9")	(9")
Power input *1	(W)	2,000	2,000	2,000	2,100
Power output *1	(W)	1,330	1,330	1,160	1,270
Max. power output *1	(W)	3,300	3,500	2,900	3,100
No-load speed	(/min)	6,600	6,600	6,600	6,500
No-load sound pressure level	(dB/A)	90	90	91	90
Service life of carbon brushes *2	! (hr)	120	170	160	170
Weight *3	(kg)	4.3 (9.48 lbs.)	4.3 (9.48 lbs.)	4.2 (9.26 lbs.)	4.4 (9.70 lbs.)
(Actual weight)	(kg)	4.5 (9.92 lbs.)	4.4 (9.70 lbs.)	4.4 (9.70 lbs.)	4.6 (10.14 lbs.)
Dimensions L r	mm (inch)	463 (18-7/32)	463 (18-7/32)	458 (18-1/32)	495 (19-16/32)
Н	mm (inch)	83 (3-9/32)	83 (3-9/32)	92 (3-20/32)	85 (3-11/32)

^{*1} Depends on market



^{*2} Service life of carbon brushes in the

continuous rated load test
*3 Weight without cord, side handle, depressedcenter wheel, wheel nut, wheel washer and wheel guard

6-2. Practical Test Data

Comparison of temperature rise of stator coil section:

The graph below shows the relationship between load and temperature rise of the stator coil. The temperature rise of the Model G 23SR is the lowest among the competitive models. This means that the resistance to overload usage of the Models G 23SR and G 23SF2 is superior to other maker's models.

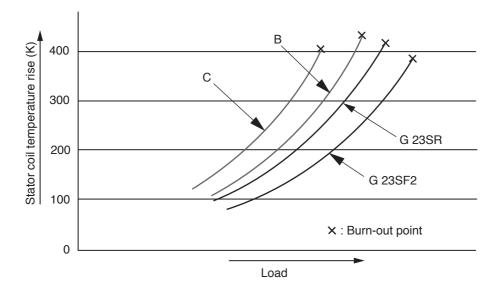


Fig. 7

7. PRECAUTIONS IN SALES PROMOTION

In the interest of promoting the safest and most efficient use of the Models G 18SR, G 18SRU, G 23SR and G 23SRU Disc Grinders by all of our customers, it is very important that at the time of sale, the salesperson carefully ensures that the buyer seriously recognizes the importance of the contents of the Handling Instructions, and fully understands the meaning of the precautions listed on the Name Plate or Caution Plate attached to each tool.

7-1. Handling Instructions

Although every effort is made in each step of design, manufacture and inspection to provide protection against safety hazards, the dangers inherent in the use of any electric power tool cannot be completely eliminated. Accordingly, general precautions and suggestions for the use of electric power tools, and specific precautions and suggestions for the use of the disc grinders are listed in the Handling Instructions to enhance the safe and efficient use of the tool by the customer. Salespersons must be thoroughly familiar with the contents of the Handling Instructions to be able to offer appropriate guidance to the customer during sales promotion.

7-2. Caution on Name Plate

Each tool is provided with a Name Plate which contains the following basic safety precautions in the use of the tool.

(1) For U.K., Germany, Belgium, France, Netherlands, Austria, Russia, Switzerland, Spain, Portugal, Canary Islands, Italy, Finland, Denmark, Sweden and Norway



(2) For Australia

CAUTION

Read thoroughly HANDLING INSTRUCTIONS before use.

7-3. Precautions on Usage

Never press the pushing button while the depressed-center wheel is rotating.

If the pushing button is pressed while the depressed-center wheel is rotating, the spindle will stop immediately. In such a case, there is a danger that the wheel nut may be loosened so that the depressed-center wheel flies off unexpectedly to cause possible serious injury.

8. PRECAUTIONS IN DISASSEMBLY AND REASSEMBLY

The **[Bold]** numbers in the descriptions below correspond to the numbers in the Parts List and the exploded assembly diagram for the Models G 18SR and G 23SR, and the **<Bold>** numbers to those in the Parts List and the exploded assembly diagram for the Models G 18SRU and G 23SRU.

8-1. Disassembly

- (1) Removal of the Armature [13] <13>
- 1. Loosen the Bolt M8 x 22 [29] <29>, and remove the Wheel Guard Ass'y [30] <30>.
- 2. Remove the Brush Caps [45] <53>, and take out the Carbon Brushes (1 Pair) [46] <54>.
- 3. Remove the four Tapping Screws (W/Flange) D5 x 35 (Black) [2] <2>. The Armature [13] <13> can then be taken out simultaneously with the Gear Cover Ass'y [5] <5>, Packing Gland [27] <27>, and related parts.
- 4. Remove the four Hex. Socket Hd. Bolts (W/Flange) M5 x 16 [28] <28>.
- 5. After removing the two Seal Lock Screws (W/Sp. Washer) M5 x 14 (Black) [1] <1>, the Armature [13] <13> can be extracted together with Bearing Cover (A) [12] <12> and the related parts.
- 6. Carefully wrap the Armature [13] <13> with a soft, clean rag to protect it from being damaged, and clamp it securely in a vise. Then, remove the Special Nut M10 [6] <6> and extract the Pinion [7] <7>.
- 7. For the models indicated under Fig. 8, the Ball Bearing 6301VVCMPS2L [10] <10> can be removed from the Armature [13] <13> by utilizing a J-204 Bearing Puller (special repair tool, Code No. 970982) as illustrated. After the ball bearing has been removed, Bearing Cover (A) [12] <12> can be easily taken off.

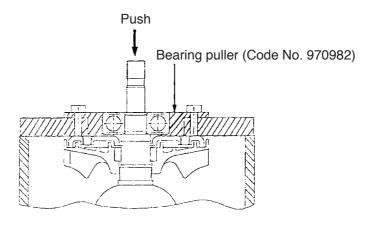


Fig. 8

- (2) Removal of the Dust Seal [37] <45>
- 1. Insert the hooks of the J-204 bearing puller between the commutator and the Dust Seal [37] <45> from both sides, and fix the hooks with the wing bolts.
- 2. Place the J-204 bearing puller on a supporting jig and push down on the armature shaft with a hand press to remove the Dust Seal [37] <45> together with the Ball Bearing 6000VVCMPS2L [38] <46>. Replace the Dust Seal [37] <45> with new one because it is damaged by the removal of the Ball Bearing 6000VVCMPS2L [38] <46>.
- (3) Removal of the Stator Ass'y [16] <16>
- 1. After removing the Armature [13] <13>, disconnect the internal wires connected to the Brush Holders [47] <55> and the Switch [50] <59>.
- 2. Loosen the two Hex. Hd. Tapping Screws D5 x 60 [15] <15> and remove the Stator Ass'y [16] <16> from the Housing [40] <48>. If the Stator Ass'y [16] <16> cannot be easily removed from the Housing [40] <48>, disassembly can be facilitated by heating the Housing [40] <48> to a temperature of approximately 60°C (140°F) with an appropriate heating device.
- (4) Removal of the Gear [20] <20>
- Loosen the four Hex. Socket Hd. Bolts (W/Flange) M5 x 16 [28] <28>, and remove the Packing Gland [27] <27> together with the Spindle [25] <25> and the Gear [20] <20> from the Gear Cover Ass'y [5] <5> in a single body.
- 2. Remove the Retaining Ring for D12 Shaft [19] <19> from the Spindle [25] <25>.
- 3. When it is necessary to remove the Gear [20] <20> from the Spindle [25] <25>, it is highly recommended that the special repair tools described below are utilized.

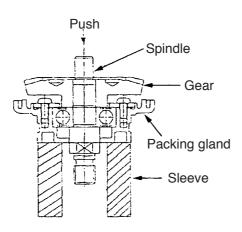


Fig. 9

Place the assembly on a sleeve that matches the dimension of the Packing Gland [27] <27> and push down on the top of the Spindle [25] <25> with a hand press to remove the Gear [20] <20> as shown in Fig. 9.

8-2. Reassembly

Put the parts together in the reverse order of disassembly, with the precautions given below.

- (1) Apply machine oil to Felt Packing (B) [24] <24> then mount it to the Packing Gland [27] <27> to increase the dust resistance.
- (2) Generously lubricate the teeth of the Gear [20] <20> and the Pinion [7] <7> with grease. Rub grease onto the teeth with your fingers so that the grease reaches each tooth bottom. Note that under-lubricated Gear [20] <20> and Pinion [7] <7> may wear at a faster rate.
- (3) When replacing the Armature [13] <13> and the Ball Bearing 6000VVCMPS2L [38] <46> on the commutator side, press inward on the Dust Seal [37] <45> while taking care of its direction until the end face of the Dust Seal [37] <45> hits against the butting surface of the Armature [13] <13> and make sure that the Dust Seal [37] <45> cannot turn freely. (See Fig. 10.)

The Dust Seal [37] <45> is an important element for improved dust protection of the Ball Bearing 6000VVCMPS2L [38] <46>. Be sure to use a new one at every disassembly work of the Ball Bearing 6000VVCMPS2L [38] <46>.

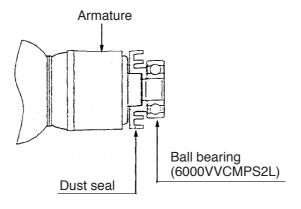
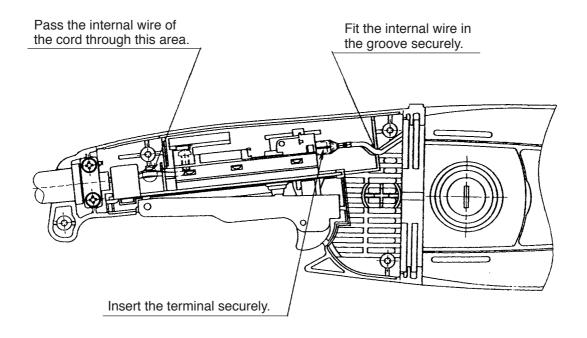


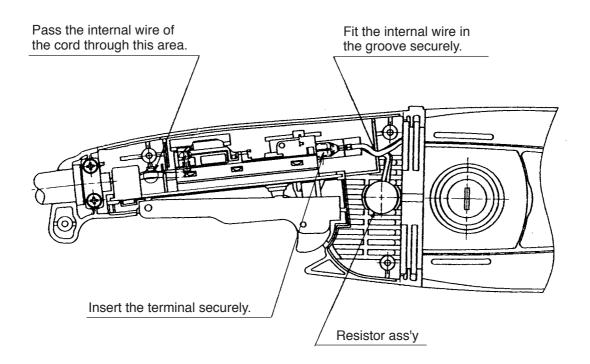
Fig. 10

- (4) Apply Three Bond TB 1406 Screw Locking Agent to the following screws.
 - Two Seal Lock Screws (W/Sp. Washer) M5 x 14 (Black) [1] <1> which fix Bearing Cover (A) [12] <12> in place.
- Four Hex. Socket Hd. Bolt (W/Flange) M5 x 16 [28] <28> which fix the Packing Gland [27] <27> in place.

(5) Arrange the internal wires as shown in Figs. 11 and 12 being careful not to connect in wrong direction or position and not to get the internal wires caught in parts.



(a) Models G 18SR/G 23SR



(b) Models G 18SRU/G 23SRU

Fig. 11

The internal wire with tube of stator shall pass this groove.

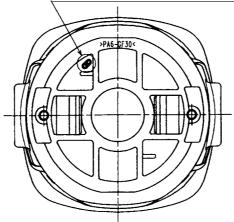
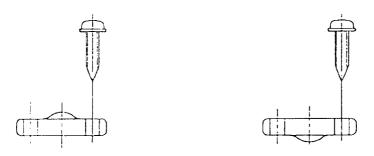


Fig. 12

(6) Mount the cord clip as shown in Fig. 13 being careful of the direction.



Cord dia.: Over 8.5 mm dia.

Cord dia.: Max. 8.5 mm dia.

Cord clip mounting diagram

Fig. 13

8-3. Lubrication Points and Types of Lubricant

8-4. Tightening Torque

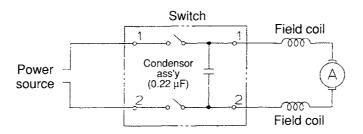
Tapping Screws (W/Flange) D4 x 16

[43] <51> [52] <61>	$2.0 \pm 0.5 \text{ N·m} (20 \pm 5 \text{ kgf·cm}, 1.5 \pm 0.4 \text{ ft-lbs.})$
Seal Lock Screws (W/Sp. Washer) M5 x 14 [1] <1>	$4.9\pm1.0~\text{N}\cdot\text{m}$ (50 \pm 10 kgf·cm, $3.6\pm0.8~\text{ft-lbs.}$)
Tapping Screw (W/Flange) D5 x 35 [2] <2>	3.4 ± 0.7 N·m (35 ± 7 kgf·cm, 2.5 ± 0.5 ft-lbs.)
Hex. Socket Hd. Bolt (W/Flange) M5 x 16 [28] <28>	$7.8 \pm 1.5 \text{ N} \cdot \text{m} \ (80 \pm 15 \text{ kgf-cm}, 5.8 \pm 1.1 \text{ ft-lbs.})$
Special Nut M10 [6] <6>	20.4 \pm 3.1 N·m (200 \pm 30 kgf·cm, 14.4 \pm 2.2 ft-lbs.)
Machine Screw M5 x 10 [21] <21>	$5.9 \pm 1.5 \text{ N·m} (60\pm 15 \text{ kgf·cm}, 4.3\pm 1.1 \text{ ft-lbs.})$

8-5. Wiring Diagram

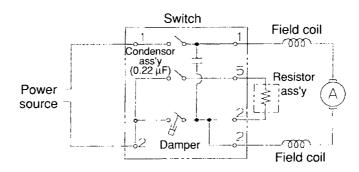
(1) Models G 18SR/G 23SR

Wiring dia.



(2) Models G 18SRU/G 23SRU

Wiring dia.



8-6. Insulation Tests

On completion of disassembly and repair, measure the insulation resistance, and conduct the dielectric strength test.

Insulation resistance: After switch is turned on, more than 10 M Ω by 500 V DC megohm meter between live parts and accessible metal parts.

Dielectric strength: After switch is turned on, there must be no trouble when the voltage indicated below is provided between live parts and accessible metal parts.

Less than 150 V of rated voltage: 3,000 V x 3 sec. More than 150 V of rated voltage: 4,400 V x 3 sec.

8-7. No-load Current Value

After no-load operation for 30 minutes, the no-load current value should be as follows.

Voltage (V)	110	220	230	240
Current (A) max.	8.0	3.6	3.9	3.8

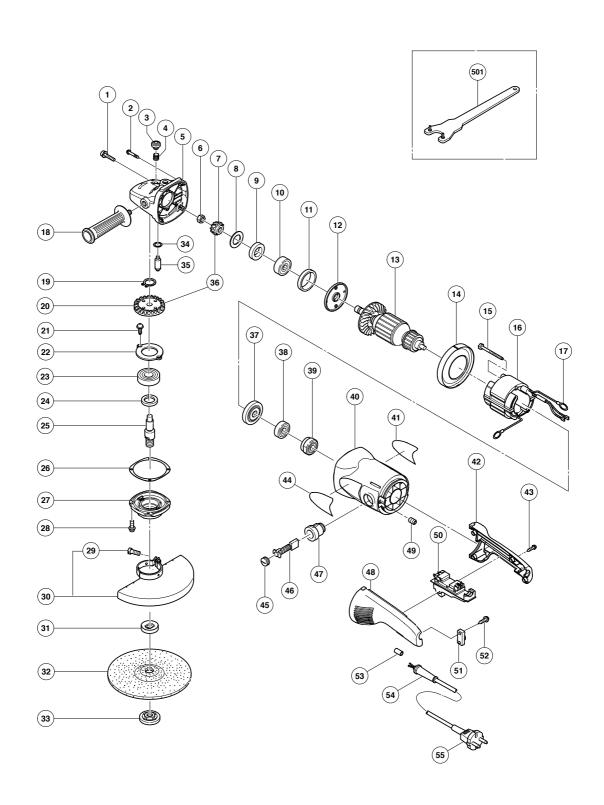
9. STANDARD REPAIR TIME (UNIT) SCHEDULES

MODEL	Variable Fixed	10	20	30	40	50	60 min.
G 18SRU G 18SRU G 23SR G 23SRU		Work Flow Wheel Guard Ass'y					
	General Assembly		Gear Cover Ass'y	Pinion Seal Washer Felt Packing Ball Bearing (6301VV) Rubber Ring (B) Bearing Cover Armature Dust Seal Ball Bearing (6000VV) Bearing Bushing	Housing Ass'y Stator		
		Handle (B)	Handle (A) Switch Cord	Gear	Bearing Cover (B) Ball Bearing (6302VV) Felt Packing (B) Packing Gland Spindle		

ELECTRIC TOOL PARTS LIST

■ DISC GRINDER Model G 18SR

2006 · 4 · 14 (E1)



PARTS G 18SR

PAF	110				
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	315-636	SEAL LOCK SCREW (W/SP. WASHER) M5X14 (BLACK)	2		
2	323-209	TAPPING SCREW (W/FLANGE) D5X35 (BLACK)	4		
3	306-888	PUSHING BUTTON	1		
4	320-219	SPRING	1		
5	320-217	GEAR COVER ASS'Y	1	INCLUD. 3, 4, 34, 35	
6	320-226	SPECIAL NUT M10	1	110200.0, 4, 04, 00	
7	320-225	PINION	1		
8	320-221	SEAL WASHER	1		
9	320-221	FELT PACKING	1		
10	630-1VV	BALL BEARING 6301VVCMPS2L	1		
11	994-208	RUBBER RING (B)	1		
	320-220	, ,			
12		BEARING COVER (A)	1		
13	360-762E	ARMATURE 220V-240V	1		
14	320-215	FAN GUIDE	1		
15	961-501	HEX. HD. TAPPING SCREW D5X60	2		
16	340-664E	STATOR ASS'Y 220V-230V	1	INCLUD. 17	
17	958-032	BRUSH TERMINAL	2		
18	937-981	SIDE HANDLE FOR M14	1		
19	939-542	RETAINING RING FOR D12 SHAFT (10 PCS.)	1		
20	320-224	GEAR	1		
21	949-236	MACHINE SCREW M5X10 (10 PCS.)	2		
22	320-229	BEARING COVER (B)	1		
23	630-2VV	BALL BEARING 6302VVCMPS2L	1		
24	990-852	FELT PACKING (B)	1		
25	320-234	SPINDLE	1		
26	320-228	SEAL PLATE	1		
27	320-227	PACKING GLAND	1		
28	994-192	HEX. SOCKET HD. BOLT (W/FLANGE) M5X16	4		
29	306-887	BOLT M8X22	1		
30	306-124	WHEEL GUARD ASS'Y	1		
31	937-907Z	WHEEL WASHER (A)	1		
32	316-824	D. C. WHEELS 180MM A24R (25 PCS.)	1		
33	937-909Z	WHEEL NUT M14X2	1		
34	320-218	O-RING	1		
35	306-890	LOCK PIN	1		
36	320-223	GEAR AND PINION ASS'Y	1	INCLUD. 7, 20	
37	320-216	DUST SEAL	1	,	
38	600-0VV	BALL BEARING 6000VVCMPS2L	1		
39	321-536	BEARING BUSHING	1		
40	325-640	HOUSING	1	INCLUD. 39, 47, 49	
41		HITACHI LABEL	1	, ,	
42	325-641	HANDLE (B)	1		
43	305-812	TAPPING SCREW (W/FLANGE) D4X16 (BLACK)			
44	555 G12	NAME PLATE	1		
45	940-540	BRUSH CAP	2		
46	999-044	CARBON BRUSH (1 PAIR)	1		
46	999-044	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)			
47	980-487	BRUSH HOLDER	2		
47	325-642		1		
		HANDLE (A)			
49	938-477	HEX. SOCKET SET SCREW M5X8	2	W/LOCK	
50	320-239	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK	1	W/LOCK	

PARTS G 18SR

	ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
*	50	320-238	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK		OFF/LOCK	
Ì	51	960-266	CORD CLIP	1		
İ	52	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
ı	53	981-373	TUBE (D)	2	FOR CORD	
*	54	940-778	CORD ARMOR D10.7	1		
*	54	958-049	CORD ARMOR D8.2	1		
*	55	500-247Z	CORD	1	(CORD ARMOR D10.7) FOR EUROPE	
*	55	500-234Z	CORD		(CORD ARMOR D8.2) FOR SYR, IND, INA	
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ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
501	325-491	WRENCH	1		

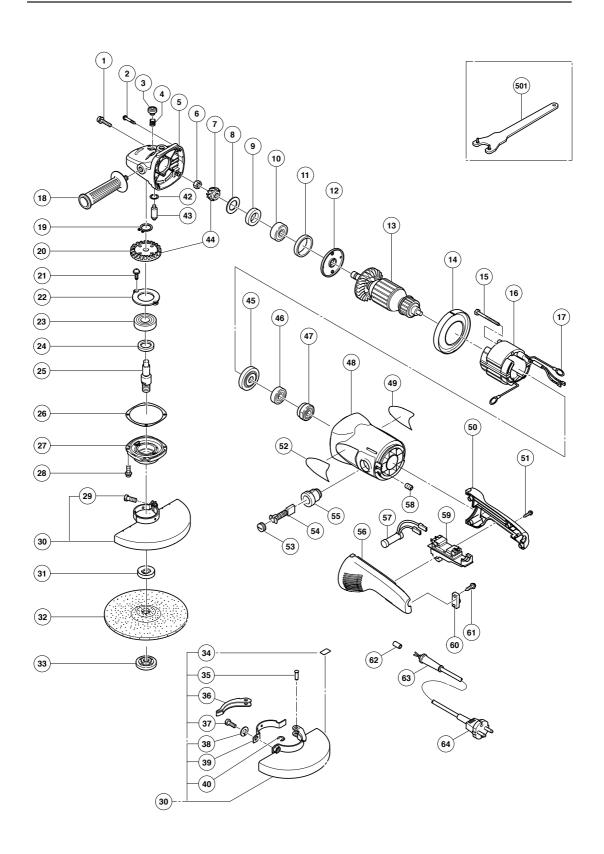
OPTIONAL ACCESSORIES

ITEM NO.		DESCRIPTION	NO. USED		
601	323-993	PIPE HANDLE SET	1	INCLUD. 602	
602	985-597	BOLT M14	2		
603	310-337	SUPER WASHER	1		

ELECTRIC TOOL PARTS LIST

■ DISC GRINDER Model G 18SRU

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PARTS G 18SRU

PAF	110				
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	315-636	SEAL LOCK SCREW (W/SP. WASHER) M5X14 (BLACK)			
2	323-209	TAPPING SCREW (W/FLANGE) D5X35 (BLACK)	_		
3	306-888	PUSHING BUTTON	1		
4	320-219	SPRING	1		
	320-217	GEAR COVER ASS'Y	1	INCLUD. 3, 4, 42, 43	
6	320-226	SPECIAL NUT M10	1	110200.0, 4, 42, 40	
7	320-225	PINION	1		
8	320-221	SEAL WASHER	1		
9	320-222	FELT PACKING	1		
10	630-1VV	BALL BEARING 6301VVCMPS2L	1		
11	994-208	RUBBER RING (B)	1		
			-		
12	320-220	BEARING COVER (A)	1		
13	360-762E	ARMATURE 220V-240V	1		
14	320-215	FAN GUIDE	1		
15	961-501	HEX. HD. TAPPING SCREW D5X60	2	100.115 45	
16	340-664E	STATOR ASS'Y 220V-230V	1	INCLUD. 17	
17	958-032	BRUSH TERMINAL	2		
18	937-981	SIDE HANDLE FOR M14	1		
19	939-542	RETAINING RING FOR D12 SHAFT (10 PCS.)	1		
20	320-224	GEAR	1		
21	949-236	MACHINE SCREW M5X10 (10 PCS.)	2		
22	320-229	BEARING COVER (B)	1		
23	630-2VV	BALL BEARING 6302VVCMPS2L	1		
24	990-852	FELT PACKING (B)	1		
25	320-234	SPINDLE	1		
26	320-228	SEAL PLATE	1		
27	320-227	PACKING GLAND	1		
28	994-192	HEX. SOCKET HD. BOLT (W/FLANGE) M5X16	4		
29	306-887	BOLT M8X22	1	EXCEPT FOR HOL	
30	306-124	WHEEL GUARD ASS'Y	1	INCLUD. 29	
30	321-543	WHEEL GUARD ASS'Y	1	INCLUD. 34-40 FOR HOL	
31	937-907Z	WHEEL WASHER (A)	1		
32	316-824	D. C. WHEELS 180MM A24R (25 PCS.)	1		
33	937-909Z	WHEEL NUT M14X2	1		
34	311-492	LABEL	1	FOR HOL	
35	321-546	SET PIN	1	FOR HOL	
36	321-545	LEVER	1	FOR HOL	
37	306-887	BOLT M8X22	1	FOR HOL	
38	949-457	SPRING WASHER M8 (10 PCS.)	1	FOR HOL	
39	321-544	SET PIECE	1	FOR HOL	
40	673-489	RETAINING RING (E-TYPE) FOR D5 SHAFT		FOR HOL	
42	320-218	O-RING	1	. O.I. HOL	
43	306-890	LOCK PIN	1		
43	320-223	GEAR AND PINION ASS'Y	1	INCLUD. 7, 20	
45	320-223	DUST SEAL	1	11000.1,20	
46	600-0VV	BALL BEARING 6000VVCMPS2L	1		
47	321-536	BEARING BUSHING	1	INCLUD 47 FF FO	
48	325-640	HOUSING	1	INCLUD. 47, 55, 58	
49	00-0	HITACHI LABEL	1		
50	325-641	HANDLE (B)	1		
51	305-812	TAPPING SCREW (W/FLANGE) D4X16 (BLACK)	4		

PARTS G 18SRU

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
52		NAME PLATE	1		
53	940-540	BRUSH CAP	2		
54	999-044	CARBON BRUSH (1 PAIR)	1		
54	999-074	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)	1		
55	980-487	BRUSH HOLDER	2		
56	325-642	HANDLE (A)	1		
57	320-236	RESISTOR	1		
58	938-477	HEX. SOCKET SET SCREW M5X8	2		
59	320-235	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK			
60	960-266	CORD CLIP	1		
61	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
62	981-373	TUBE (D)	2	FOR CORD	
63	940-778	CORD ARMOR D10.7	1		
64	500-247Z	CORD	1	(CORD ARMOR D10.7)	
				(Constitution of Constitution)	
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ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
501	325-491	WRENCH	1		

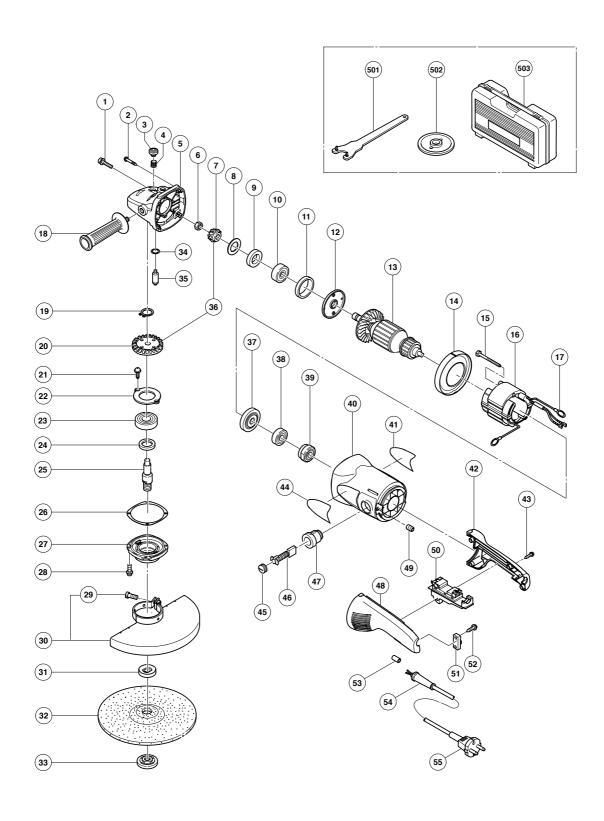
OPTIONAL ACCESSORIES

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
601	323-993	PIPE HANDLE SET	1	INCLUD. 602	
602	985-597	BOLT M14	2		
603	310-337	SUPER WASHER	1		

ELECTRIC TOOL PARTS LIST

■ DISC GRINDER Model G 23SR

2006 · 4 · 14 (E1)



PARTS G 23SR

1 315-636 SEAL LOCK SCREW (WISP WASHER) MISKIA (BLACK) 2		ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
2 323-209 TAPPING SCREW (W/FLANGE) DSX35 (BLACK) 4 3 306-888 PUSHING BUTTON 1 5 320-217 GEAR COVER ASS'Y 1 INCLUD. 3, 4, 34, 35 6 320-226 SPECIAL NUT M10 1 7 320-225 PINION 1 8 320-227 SEAL WASHER 1 9 320-221 SEAL WASHER 1 10 630-1VV BALL BEARING 6301VVCMPS2L 1 11 994-208 RUBBER RING (B) 1 12 320-220 ESALE MAN ELL SEAL WASHER (B) 1 13 360-762C ARMATURE 110V 1 14 320-215 FAN GOVER (A) 1 15 961-501 HEX. HD. TAPPING SCREW DSX80 2 16 340-664C STATOR ASS'Y 210V 1 INCLUD. 17 16 340-664C STATOR ASS'Y 240V 1 INCLUD. 17 17 958-032 BUSH TRIMINAL 2 18 937-981 SIDE HANDLE FOR M14 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 22 320-229 BEARING COVER (B) 1 23 300-227 SAR SEAL PLATE 1 24 320-228 SEAL PLATE 1 25 320-228 SEAL PLATE 1 26 330-887 SOLVE BLANGE (B) 1 27 320-228 SEAL PLATE 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) MSX16 4 29 30-686 7 SOLT MSX22 1 31 937-900Z WHEEL WASHER (A) 1 31 937-900Z WHEEL WASHER (A) 1 31 937-900Z WHEEL WASHER (A) 1 31 937-900Z WHEEL WASHER (A) 1 31 937-900Z WHEEL WASHER (A) 1 31 937-900Z WHEEL WASHER (B) 1 FOR AUS 300-218 GLANGE GUST AUSHER (A) 1 31 937-900Z WHEEL WASHER (B) 1 FOR AUS 300-218 GLANGE GUST AUSHER (A) 1 31 937-900Z WHEEL WASHER (B) 1 FOR AUS 300-218 GLANGE GUST AUSHER (B) 1 FOR AUS 300-228 GLANGE GUST A	ı		315-636				
3 306-888 PUSHING BUTTON 1 1	-	-		, , ,			
4 320-219 SPRING 1 5 320-217 GEAR COVER ASS'Y 1 1 INCLUD. 3, 4, 34, 35 6 320-226 SPECIAL NUT M10 1 1 7 320-225 PINION 1 1 8 320-221 PINION 1 1 9 320-225 FEIT PACKING 1 1 11 994-208 RUBBER RING (B) 1 1 12 320-220 BEARING COVER (A) 1 1 13 360-762C ARMATURE 110V 1 1 14 320-215 FAA GUIDE 1 1 15 961-501 HEX. HD. TAPPING SCREW DSX60 2 1 16 340-684E STATOR ASS'Y 20V-230V 1 INCLUD. 17 16 340-684E STATOR ASS'Y 220V-230V 1 INCLUD. 17 17 995-032 BIBER TERMINAL 2 2 18 937-981 SIDE HANDLE FOR M14 1 1 1 INCLUD. 17 19 993-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ŀ			, , , ,			
5 320-217 GEAR COVER ASS'Y 1 1 INCLUD. 3, 4, 34, 35 6 320-226 SPECIAL NUT M10 1 1 7 320-227 INCON 1 1 8 320-221 SEAL WASHER 1 1 9 320-222 FELT PACKING 1 1 10 630-1 VB BALL BEARING S01 VVCMPS2L 1 1 11 994-208 RUBBER RING (B) 1 1 12 320-220 BEARING COVER (A) 1 1 13 360-7622 ARMATURE 110V 1 1 13 360-7622 ARMATURE 220V-240V 1 1 14 320-215 FAN GUIDE 1 1 15 961-501 HEX. HD. TAPPING SCREW D5X60 2 16 340-664C STATOR ASS'Y 110V 1 INCLUD. 17 16 340-664E STATOR ASS'Y 220V-230V 1 INCLUD. 17 17 958-032 BRUSH TERMINAL 2 2 18 937-981 SIDE HANDLE FOR M14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	ŀ						
6 320-226 SPECIAL NUT M10 1 1 8 320-225 FINION 1 1 8 320-221 SEAL WASHER 1 1 9 320-222 FELT PACKING 1 1 1 9 320-222 FELT PACKING 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 1 1 99-208 RUBBER RING (8) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	I					INCLUD 3 4 34 35	
7 320-225 PINION 1 1	H	-				1110203. 0, 4, 04, 00	
8 320-221 SEAL WASHER	I	-					
9 320-222 FELT PACKING	\perp						
10 630-1VV BALL BEARING 6301VVCMPS2L 1 1 994-208 RUBBER RING (B) 1 1 1 1 1 1 1 1 1	\perp						
11 994-208 RUBBER RING (B) 1 1 2 320-220 BEARING COVER (A) 1 1 1 360-762C ARMATURE 110V 1 1 1 1 1 1 1 1 1	\perp	-					
12 320-220 BEARING COVER (A) 1 1 3 360-762C ARMATURE 110V 1 1 1 1 1 1 1 1 1	L						
* 13 360-762C ARMATURE 110V 1 1 330-762C ARMATURE 220V-240V 1 1 1 330-762E ARMATURE 220V-240V 1 1 1 3 360-762E ARMATURE 220V-240V 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	\vdash						
* 13 360-762E ARMATURE 220V-240V 1 1 1	*			` ,			
14 320-215 FAN GUIDE 1 15 961-501 HEX. HD. TAPPING SCREW D5X60 2 16 340-664C STATOR ASS'Y 100V 1 INCLUD. 17 16 340-664F STATOR ASS'Y 220V-230V 1 INCLUD. 17 17 958-032 BRUSH TERMINAL 2 18 937-981 SIDE HANDLE FOR M14 1 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 20 320-224 GEAR 1 1 21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 31 937-908Z WHEEL WASHER (A) 1 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 1 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 DAL BEARING 6000VVCMPS2L 1 36 320-228 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING 6000VVCMPS2L 1 30 325-641 HANDLE (B) 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 INCLUD. 39, 47, 49 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	-	_					
15 961-501 HEX. HD. TAPPING SCREW D5X60 2	1						
* 16 340-664C STATOR ASS'Y 110V 1 INCLUD. 17 * 16 340-664E STATOR ASS'Y 220V-230V 1 INCLUD. 17 * 16 340-664F STATOR ASS'Y 220V-230V 1 INCLUD. 17 17 958-032 BRUSH TERMINAL 2 18 937-981 SIDE HANDLE FOR M14 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 20 320-224 GEAR 1 21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BERING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-908Z WHEEL WIT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 40 325-641 HANDLE (B) 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 INCLUD. 39, 47, 49 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	H						
* 16 340-664E STATOR ASS'Y 220V-230V 1 INCLUD. 17 * 16 340-664E STATOR ASS'Y 220V-230V 1 INCLUD. 17 17 958-032 BRUSH TERMINAL 2 18 937-981 SIDE HANDLE FOR M14 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 20 320-224 GEAR 1 21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 ** 31 937-907Z WHEEL WASHER (B) 1 ** 31 937-908Z WHEEL WASHER (B) 1 ** 31 937-908Z WHEEL WASHER (B) 1 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 393-909Z WHEEL INT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 NAME PLATE 1 45 940-540 BRUSH CAP 2						INOLUD 47	
* 16 340-664F STATOR ASS'Y 240V 1 INCLUD. 17 * 16 340-664F STATOR ASS'Y 240V 1 INCLUD. 17 17 958-032 BRUSH TERMINAL 2 18 937-981 SIDE HANDLE FOR M14 1 19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 20 320-224 GEAR 1 21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 39 321-536 BEARING 6000VVCMPS2L 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACH LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-						
17 958-032 BRUSH TERMINAL 2 1 1 1 1 1 1 1 1 1	- 1	-			_		
18 937-981 SIDE HANDLE FOR M14 1 1 1 1 1 1 1 1 1	*					INCLUD. 17	
19 939-542 RETAINING RING FOR D12 SHAFT (10 PCS.) 1 20 320-224 GEAR 1 21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 31 937-907Z WHEEL WASHER (A) 1 31 937-907Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VCMPS2L 1 39 321-536 BEARING BUSHING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	-	-					
20 320-224 GEAR 1 1	-						
21 949-236 MACHINE SCREW M5X10 (10 PCS.) 2 22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-						
22 320-229 BEARING COVER (B) 1 23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-						
23 630-2VV BALL BEARING 6302VVCMPS2L 1 24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-907Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-						
24 990-852 FELT PACKING (B) 1 25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-						
25 320-234 SPINDLE 1 26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-	23					
26 320-228 SEAL PLATE 1 27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-	24	990-852	,	1		
27 320-227 PACKING GLAND 1 28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-	25	320-234	SPINDLE	1		
28 994-192 HEX. SOCKET HD. BOLT (W/FLANGE) M5X16 4 29 306-887 BOLT M8X22 1 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1	-	26	320-228	SEAL PLATE	1		
29	L	27	320-227		1		
* 30 306-120 WHEEL GUARD ASS'Y 1 INCLUD. 29 * 31 937-907Z WHEEL WASHER (A) 1 * 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		28	994-192	,	4		
* 31 937-907Z WHEEL WASHER (A) 1 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	L	29	306-887	BOLT M8X22	1		
* 31 937-908Z WHEEL WASHER (B) 1 FOR AUS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		30	306-120	WHEEL GUARD ASS'Y	1	INCLUD. 29	
31 337-3082 WHEEL WASHER (B) 1 FOR AGS 32 316-825 D. C. WHEELS 230MM A24R (25 PCS.) 1 33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	*	31	937-907Z	WHEEL WASHER (A)	1		
33 937-909Z WHEEL NUT M14X2 1 34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	*	31	937-908Z	WHEEL WASHER (B)	1	FOR AUS	
34 320-218 O-RING 1 35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		32	316-825	D. C. WHEELS 230MM A24R (25 PCS.)	1		
35 306-890 LOCK PIN 1 36 320-223 GEAR AND PINION ASS'Y 1 INCLUD. 7, 20 37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		33	937-909Z	WHEEL NUT M14X2	1		
36 320-223 GEAR AND PINION ASS'Y 37 320-216 DUST SEAL 38 600-0VV BALL BEARING 6000VVCMPS2L 39 321-536 BEARING BUSHING 40 325-640 HOUSING 41 HITACHI LABEL 42 325-641 HANDLE (B) 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 44 NAME PLATE 1 INCLUD. 7, 20 1 INCLUD. 7,		34	320-218	O-RING	1		
37 320-216 DUST SEAL 1 38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		35	306-890	LOCK PIN	1		
38 600-0VV BALL BEARING 6000VVCMPS2L 1 39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2	L	36	320-223	GEAR AND PINION ASS'Y	1	INCLUD. 7, 20	
39 321-536 BEARING BUSHING 1 40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		37	320-216	DUST SEAL	1		
40 325-640 HOUSING 1 INCLUD. 39, 47, 49 41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		38	600-0VV	BALL BEARING 6000VVCMPS2L	1		
41 HITACHI LABEL 1 42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		39	321-536	BEARING BUSHING	1		
42 325-641 HANDLE (B) 1 43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		40	325-640	HOUSING	1	INCLUD. 39, 47, 49	
43 305-812 TAPPING SCREW (W/FLANGE) D4X16 (BLACK) 4 44 NAME PLATE 1 45 940-540 BRUSH CAP 2		41		HITACHI LABEL	1		
44 NAME PLATE 1 45 940-540 BRUSH CAP 2	Γ	42	325-641	HANDLE (B)	1		
45 940-540 BRUSH CAP 2		43	305-812	TAPPING SCREW (W/FLANGE) D4X16 (BLACK)	4		
		44		NAME PLATE	1		
46 999-044 CARBON BRUSH (1 PAIR) 1		45	940-540	BRUSH CAP	2		
		46	999-044	CARBON BRUSH (1 PAIR)	1		
46 999-074 CARBON BRUSH (AUTO STOP TYPE) (1 PAIR) 1		46	999-074	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)	1		

PARTS G 23SR

	PAF	115				G 235H
	ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
	47	980-487	BRUSH HOLDER	2		
	48	325-642	HANDLE (A)	1		
	49	938-477	HEX. SOCKET SET SCREW M5X8	2		
*	50	320-238	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK		OFF/LOCK	
*	50	320-239	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK		W/LOCK	
	51	960-266	CORD CLIP	1		
	52	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
*	53	981-373	TUBE (D)	1		
*	53	961-820	TUBE (D)	2	FOR GBR (110V)	
*	54	958-049	CORD ARMOR D8.2	1	Totabit (1100)	
*	54	940-778	CORD ARMOR D10.7	1		
*	55	500-247Z		1	(CORD ARMOR D10.7)	
*	55	500-2472 500-450Z			(CORD ARMOR D10.7) FOR GBR (230V)	
*						
*	55	500-246Z			(CORD ARMOR D10.7) FOR GBR (110V)	
*	55	500-245Z		1	(CORD ARMOR DO 8) FOR IND. INA	
	55	500-234Z			(CORD ARMOR D8.2) FOR IND, INA	
*	55	500-439Z	CORD	1	(CORD ARMOR D8.2) FOR AUS	
		I		1	1	1

	ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
	501	325-491	WRENCH	1		
٠ [502	937-917Z	WHEEL NUT (B)	1	FOR AUS	
۱ ا	503	326-175	CASE	1	FOR EUROPE	
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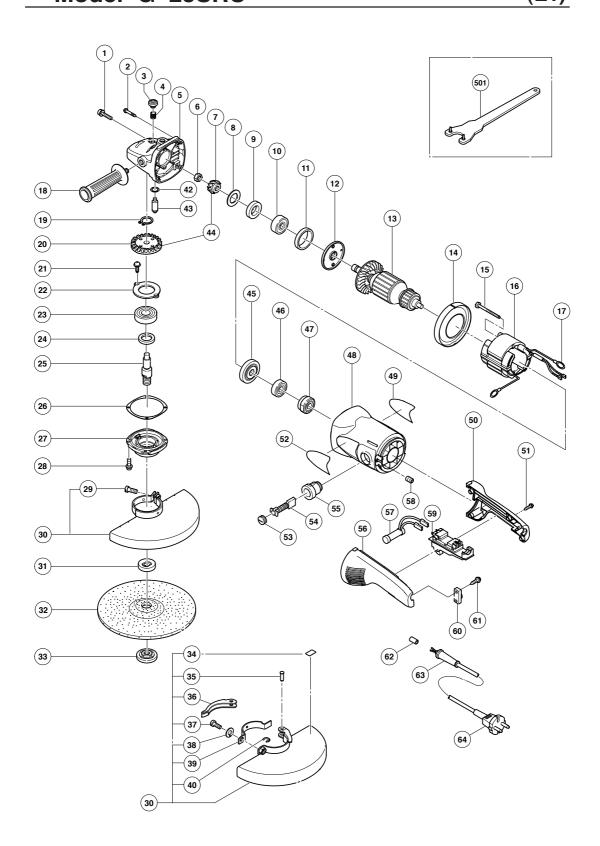
OPTIONAL ACCESSORIES

ITEM NO.	CODE NO.		NO. USED		
601	323-993	PIPE HANDLE SET	1	INCLUD. 602	
602	985-597	BOLT M14	2		
603	310-337	SUPER WASHER	1		

ELECTRIC TOOL PARTS LIST

■ DISC GRINDER Model G 23SRU

2006 · 4 · 14 (E1)



PARTS G 23SRU

PAF	113				
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	315-636	SEAL LOCK SCREW (W/SP. WASHER) M5X14 (BLACK)			
2	323-209	TAPPING SCREW (W/FLANGE) D5X35 (BLACK)	_		
3	306-888	PUSHING BUTTON	1		
4	320-219	SPRING	1		
5	320-217	GEAR COVER ASS'Y	1	INCLUD. 3, 4, 42, 43	
6	320-217	SPECIAL NUT M10	1	1110000. 3, 4, 42, 43	
7	320-225	PINION	1		
8	320-223	SEAL WASHER	1		
9	320-221	FELT PACKING	1		
			-		
10	630-1VV	BALL BEARING 6301VVCMPS2L	1		
11	994-208	RUBBER RING (B)	1		
12	320-220	BEARING COVER (A)	1		
13	360-762E	ARMATURE 220V-240V	1		
14	320-215	FAN GUIDE	1		
15	961-501	HEX. HD. TAPPING SCREW D5X60	2		
16	340-664E	STATOR ASS'Y 220V-230V	1	INCLUD. 17	
17	958-032	BRUSH TERMINAL	2		
18	937-981	SIDE HANDLE FOR M14	1		
19	939-542	RETAINING RING FOR D12 SHAFT (10 PCS.)	1		
20	320-224	GEAR	1		
21	949-236	MACHINE SCREW M5X10 (10 PCS.)	2		
22	320-229	BEARING COVER (B)	1		
23	630-2VV	BALL BEARING 6302VVCMPS2L	1		
24	990-852	FELT PACKING (B)	1		
25	320-234	SPINDLE	1		
26	320-228	SEAL PLATE	1		
27	320-227	PACKING GLAND	1		
28	994-192	HEX. SOCKET HD. BOLT (W/FLANGE) M5X16	4		
29	306-887	BOLT M8X22	1	EXCEPT FOR HOL	
30	306-120	WHEEL GUARD ASS'Y	1		
30	321-547	WHEEL GUARD ASS'Y	1	INCLUD. 34-40 FOR HOL	
31	937-909Z	WHEEL NUT M14X2	1		
32	316-825	D. C. WHEELS 230MM A24R (25 PCS.)	1		
33	937-907Z	WHEEL WASHER (A)	1		
34	311-492	LABEL	1	FOR HOL	
35	321-546	SET PIN	1	FOR HOL	
36	321-545	LEVER	1	FOR HOL	
37	306-887	BOLT M8X22	1	FOR HOL	
38	949-457	SPRING WASHER M8 (10 PCS.)	1	FOR HOL	
39		SET PIECE	1		
	321-544 673-490		١.	FOR HOL	
40	673-489	RETAINING RING (E-TYPE) FOR D5 SHAFT	1	FOR HOL	
42	320-218	O-RING	1		
43	306-890	LOCK PIN	1	INCLUD 7 00	
44	320-223	GEAR AND PINION ASS'Y	1	INCLUD. 7, 20	
45	320-216	DUST SEAL	1		
46	600-0VV	BALL BEARING 6000VVCMPS2L	1		
47	321-536	BEARING BUSHING	1		
48	325-640	HOUSING	1	INCLUD. 47, 55, 58	
49		HITACHI LABEL	1		
50	325-641	HANDLE (B)	1		
51	305-812	TAPPING SCREW (W/FLANGE) D4X16 (BLACK)	4		

PARTS G 23SRU

PAF	113				G 233110
ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
52		NAME PLATE	1		
53	940-540	BRUSH CAP	2		
54	999-044	CARBON BRUSH (1 PAIR)	1		
54	999-074	CARBON BRUSH (AUTO STOP TYPE) (1 PAIR)	1		
55	980-487	BRUSH HOLDER	2		
56	325-642	HANDLE (A)	1		
57	320-236	RESISTOR	1		
58	938-477	HEX. SOCKET SET SCREW M5X8	2		
59	320-235	SWITCH (2P PILLAR TYPE) W/SAFETY LOCK	_		
60	960-266	CORD CLIP	1		
61	984-750	TAPPING SCREW (W/FLANGE) D4X16	2		
62	981-373	TUBE (D)	2	FOR CORD	
63	940-778	CORD ARMOR D10.7	1	TOTTOGRE	
64	500-247Z	CORD	1	(CORD ARMOR D10.7)	
64	500-247Z	CORD	1	(CORD ARMOR D10.7) FOR SUI	
04	JUU-240Z		1	(OCAD ANIMON DIV.1) FOR 301	

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
501	325-491	WRENCH	1		

OPTIONAL ACCESSORIES

ITEM NO.		DESCRIPTION	NO. USED	REMARKS	
601	323-993	PIPE HANDLE SET		INCLUD. 602	
602	985-597	BOLT M14	2		
603	310-337	SUPER WASHER	1		

